

Solid Carbide Drills – Standard and Custom Solutions (6 working days)

| Shank Diameter up to... | Drill uncoated | Drill coated | One Step Drill uncoated | One Step Drill coated | Multi Step Drill uncoated | Multi Step Drill coated |
|-------------------------|----------------|--------------|-------------------------|-----------------------|---------------------------|-------------------------|
| ...6 mm | £ 11,55 | £ 15,45 | £ 17,95 | £ 23,40 | £ 23,30 | £ 28,90 |
| | BXB106 | BXB206 | BXS106 | BXS206 | BXM106 | BXM206 |
| ...8 mm | £ 12,20 | £ 15,95 | £ 17,95 | £ 23,40 | £ 23,30 | £ 28,90 |
| | BXB108 | BXB208 | BXS108 | BXS208 | BXM108 | BXM208 |
| ...10 mm | £ 12,20 | £ 16,60 | £ 17,95 | £ 23,40 | £ 23,30 | £ 28,90 |
| | BXB110 | BXB210 | BXS110 | BXS210 | BXM110 | BXM210 |
| ...12 mm | £ 13,25 | £ 22,05 | £ 17,95 | £ 23,40 | £ 23,30 | £ 28,90 |
| | BXB112 | BXB212 | BXS112 | BXS212 | BXM112 | BXM212 |
| ...14 mm | £ 13,25 | £ 22,05 | £ 19,30 | £ 24,80 | £ 25,60 | £ 31,20 |
| | BXB114 | BXB214 | BXS114 | BXS214 | BXM114 | BXM214 |
| ...16 mm | £ 13,75 | £ 22,60 | £ 19,30 | £ 24,80 | £ 25,60 | £ 31,20 |
| | BXB116 | BXB216 | BXS116 | BXS216 | BXM116 | BXM216 |
| ...18 mm | £ 13,75 | £ 25,40 | £ 19,30 | £ 30,45 | £ 25,60 | £ 31,20 |
| | BXB118 | BXB218 | BXS118 | BXS218 | BXM118 | BXM218 |
| ...20 mm | £ 14,40 | £ 26,30 | £ 19,30 | £ 30,45 | £ 25,60 | £ 31,20 |
| | BXB120 | BXB220 | BXS120 | BXS220 | BXM120 | BXM220 |
| ...25 mm | £ 14,40 | £ 29,70 | £ 19,30 | £ 30,45 | £ 25,60 | £ 31,20 |
| | BXB125 | BXB225 | BXS125 | BXS225 | BXM125 | BXM225 |

KSEM Inserts (6 working days)

| Dia. | up to 16 mm | up to 20 mm | up to 25 mm | up to 32 mm | up to 38 mm | up to 40 mm |
|------|-------------|-------------|-------------|-------------|-------------|-------------|
| | £ 20,35 | £ 20,35 | £ 25,95 | £ 28,65 | £ 29,70 | £ 33,60 |
| | BXK216 | BXK220 | BXK225 | BXK232 | BXK238 | BXK240 |

Deep Hole Drills (12 working days)

| Dia. | uncoated | coated |
|-------------|----------|---------|
| up to 6 mm | TBA | £ 31,55 |
| | BXL106 | BXL206 |
| up to 10 mm | TBA | £ 34,15 |
| | BXL110 | BXL210 |
| up to 16 mm | TBA | £ 40,85 |
| | BXL116 | BXL216 |

Solid Carbide Taps (6 working days)

| Dia. | |
|-----------------|--------------------|
| M6... < M10 | £ 53,00 BXT306 |
| M10... < M14 | £ 69,90 BXT310 |
| M14... < M18 | £ 91,80 BXT314 |
| > M18 | £ 137,00 BXT318 |

All the prices quoted for reconditioning both Standards and custom solutions tools, include the complete refurbishment of the tool.

Prices for custom solution tools outside the current product offering will have to be quoted separately on request.

Custom solution Endmills outside the current product offering will have to be quoted separately on request.

Minimum order value per order is £70.
(VAT not included)

For detailed information, please refer to conditions of sale, which is available upon request.

Contact
Reconditioning Department
Kennametal UK Limited
Building 14
Pensnett Trading Estate
Kingswinford
West Midlands
DY6 7NP
Phone: 01384 408060
or 01384 408457 (cell)
Email: k-kngw.rrc@kennametal.com

Price List

Reconditioning of Solid Carbide Drills, End Mills and Reamers



Solid Carbide End Mills and Reamers



Solid End Mills (without Corner Radius)

(6 working days)

| Dia. | No. of Flutes Z = 2-4 | | No. of Flutes Z = 5-8 | |
|-------------|-----------------------|-----------------|-----------------------|-----------------|
| | Uncoated End only | Coated End only | Uncoated End only | Coated End only |
| 6 to 10 mm | £ 11,60 | £ 16,30 | £ 12,80 | £ 17,30 |
| | DXS1410 | DXS3410 | DXS1610 | DXS3610 |
| up to 12 mm | £ 12,10 | £ 18,30 | £ 13,30 | £ 19,20 |
| | DXS1412 | DXS3412 | DXS1612 | DXS3612 |
| up to 14 mm | £ 12,80 | £ 19,60 | £ 14,10 | £ 21,00 |
| | DXS1414 | DXS3414 | DXS1614 | DXS3614 |
| up to 16 mm | £ 13,90 | £ 21,50 | £ 15,50 | £ 23,20 |
| | DXS1416 | DXS3416 | DXS1616 | DXS3616 |
| up to 18 mm | £ 14,50 | £ 24,80 | £ 16,30 | £ 26,30 |
| | DXS1418 | DXS3418 | DXS1618 | DXS3618 |
| up to 20 mm | £ 15,80 | £ 26,30 | £ 18,00 | £ 28,50 |
| | DXS1420 | DXS3420 | DXS1620 | DXS3620 |
| up to 25 mm | £ 18,80 | £ 36,10 | £ 29,10 | £ 38,30 |
| | DXS1425 | DXS3425 | DXS1625 | DXS3625 |
| up to 32 mm | £ 24,30 | £ 37,90 | £ 32,80 | £ 40,30 |
| | DXS1432 | DXS3432 | DXS1632 | DXS3632 |

Radius End Mills / Corner Radius End Mills

(6 working days)

| Dia. | No. of Flutes Z = 2-4 | | No. of Flutes Z = 5-8 | |
|-------------|-----------------------|-----------------|-----------------------|-----------------|
| | Uncoated End only | Coated End only | Uncoated End only | Coated End only |
| 6 to 10 mm | £ 22,70 | £ 29,10 | £ 29,10 | £ 35,10 |
| | DXR1410 | DXR3410 | DXR1610 | DXR3610 |
| up to 12 mm | £ 24,10 | £ 31,20 | £ 31,20 | £ 36,30 |
| | DXR1412 | DXR3412 | DXR1612 | DXR3612 |
| up to 14 mm | £ 25,00 | £ 34,80 | £ 33,60 | £ 37,80 |
| | DXR1414 | DXR3414 | DXR1614 | DXR3614 |
| up to 16 mm | £ 27,20 | £ 38,10 | £ 36,80 | £ 38,30 |
| | DXR1416 | DXR3416 | DXR1616 | DXR3616 |
| up to 18 mm | £ 28,50 | £ 43,10 | £ 38,10 | £ 42,10 |
| | DXR1418 | DXR3418 | DXR1618 | DXR3618 |
| up to 20 mm | £ 31,10 | £ 45,90 | £ 41,30 | £ 45,90 |
| | DXR1420 | DXR3420 | DXR1620 | DXR3620 |
| up to 25 mm | £ 38,30 | £ 50,20 | £ 44,80 | £ 50,20 |
| | DXR1425 | DXR3425 | DXR1625 | DXR3625 |
| up to 32 mm | £ 41,30 | £ 53,20 | £ 48,30 | £ 54,40 |
| | DXR1432 | DXR3432 | DXR1632 | DXR3632 |

Reamers

(12 working days)

| Dia. | HSS Machine Reamers | Carbide tipped / Solid Carbide Reamers |
|------------------|---------------------|--|
| | up to 8 mm | £ 5,62 |
| DXF2008 | | DXF4008 |
| from 8 to 10 mm | £ 6,65 | £ 9,25 |
| | DXF2010 | DXF4010 |
| from 10 to 20 mm | £ 7,60 | £ 10,70 |
| | DXF2020 | DXF4020 |
| from 20 to 30 mm | £ 9,48 | £ 12,60 |
| | DXF2030 | DXF4030 |
| from 30 to 40 mm | £ 11,95 | £ 16,70 |
| | DXF2040 | DXF4040 |
| from 40 to 50 mm | £ 18,60 | £ 26,10 |
| | DXF2050 | DXF4050 |

Reduce Tooling Cost by More than 50%

Example: 4" (10,5 mm) HP-Drill B225A10500 KC7315

Material: Alloy steel 30 RC

